AIM600, AIM615 6-way converters 4-20 mA, 0-20 mA / RS485



- 6 inputs galvanically separated from the supply voltage and the RS485 serial line
- Measuring channels with ranges 0-20 mA or 4-20 mA with conversion to 0-100% of the measured value for each of the inputs
- Accurate 24 bit converter
- Error condition detection when measuring currents above 20.75 mA and below 3.75 mA (for 4-20 mA ranges)
- Modbus RTU or FINET protocols and adjustable address for connecting multiple AIM6xx modules to one system
- Low current consumption also adapted for battery-powered applications
- Overvoltage protection of inputs and outputs
- Compatible with FIEDLER AMS telemetry stations

Basic description

The AIM600 and AIM615 measuring modules are used to convert up to 6 current signals 0-20 mA or 4-20 mA to the RS485 data output under the Finet or Modbus RTU protocol.

The AIM615 module contains a galvanically isolated UISO supply voltage source of 15 V DC, intended for powering connected measuring sensors and transducers. The AIM600 module allows the connection of only active current signals supplied from another voltage source.

Both converters are characterized by high measurement accuracy given by the used 24-bit converter, low selfcurrent consumption, supply voltage adapted for power supply from 12 V battery, galvanic separation of inputs from supply voltage and RS485 communication line and high reliability of operation without mechanical setting elements.

Measuring inputs IN1 to IN6

All 6 measuring inputs IN1 to IN6 are factory set to measure current in the range of 4-20 mA. Under the Modbus RTU protocol, the measuring range of the inputs can be reset to 0-20 mA. The actual measuring range of the transmitter allows to process current signals in the range of 0 to 22 mA.

Measuring channels K1 to K6

Each of the inputs IN1 to IN6 is assigned 1 measuring channel K1 to K6. The AIM6xx modules thus contain 6 measuring channels accessible via the RS485 bus under the Finet or Modbus RTU protocols. The value of each channel takes values in the range 0 to 100% according to the set measuring range 0-20 mA (0 mA = 0%) or 4-20 mA (4 mA = 0%).

Error messages:

An increase in the measured current above 20.75 mA is signaled on the respective channel by error code E25.

For the measuring range of 4-20 mA, a current drop below 3.75 mA is also signaled by this error code. An input current of less than 3 mA (or disconnection of the input from the signal source) is signaled by error code E13.

Examples of use

- Extension of the number of analog inputs of measuring stations and telemetry stations
- Connection of an analog signal to an optical line or radio network
- Addition of simple PLC and control units with the required number of analog inputs

Automation Monitoring Industry

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Terminal connections and dimensions of AIM615, AIM600 converters



converters 4-20 mA, 0-20 mA / RS485 Modbus I AIM600, AIM615 6-way

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